### **ENGINE SPECIFICATIONS**

Brake Horsepower
Bore 3.50" (88.90mm)
Stroke 2.500 (63.50mm)
Displacement
Compression Ratio8.0:1
Cranking Compression 130 PSI (896 kPa)
Governor Type Flyball Type
Rotation (Viewed from fly-
wheel)CW
Spark Plug Champion
RV15YC
Air Cleaner
Spark Plug Size14mm
Breaker Point Gap
Spark Plug Gap
Spark Run28°-31° BTDC
Spark Retard (Static timing)5° BTDC
Oil FilterFull Flow
Valve Seat Angle44° 33'
Valve Face Angle45°

Valve Timing for .040" (1.0mm) Lash at Valve .....

Intake Opens 4 degrees 42' B.T.D.C. Intake Closes 39 degrees 40' A.B.D.C. Exhaust Opens 39 degrees 42' B.B.D.C. Exhaust Closed 4 degrees 40' A.T.D.C.

# MAXIMUM VEHICLE AND ENGINE SPEED

### 22 HP ENGINE (SAE hp)

	Maximum**	Maximum*
Axle	Vehicle	Engine
Ratio	Speed*	RPM
4.71:1	39.0 M.P.H. (63.4 km/h)	3750
6.5:1	29.0 M.P.H. (47 km/h)	3750
*8.2:1	22.5 M.P.H. (36 km/h)	3750
10.25:1 .	18.0 M.P.H. (29 km/h)	3750

- \*Auxiliary transmission halves speed.
- \*\*The engine governor controls are preset to control engine and ground speeds to design limits.



## SAFETY WARNING

 To prevent speeds greater than design limits, NEVER alter the governor controls in any manner to increase engine speed beyond 3750 R.P.M.

### BATTERY

Volts														्						12
Ampere Hour Rating																				70
Ground Terminal Pol	aı	ri	ty	1	•			•	•	•	•	•	•	1	4	e	g	a	ti	ve

### **FUEL AND OILS**

Gasoline .......good grade of leaded or non-leaded regular not lower than 87 octane

# NOTE

The engine may last longer if leaded fuel is used.

### GASOLINE CONTAINING METHANOL

We do NOT recommend the use of METHANOL bearing fuels in any of our products. The use of these fuels may create a potential safety hazard.

### LUBRICANTS

Engine oiluse only oils recommended for
service SE or SF
SAE 30 above 32° F. (0°C)
SAE 10W below 32° F. (0°C)
Transmission oil SAE 80 above 32° F. (0°C)
SAE 20W below 32° F. (0°C)
Differential oil EP 80-90 Multigrade Lubricant
Pressure gun greaseLithium base
Hydraulic Lift SystemType A or F
Transmission Fluid

#### GEAR RATIOS

Transmission																	
High gear																	1:1
Second gear																	
Low gear					0.00	 								600		. 2.	6:1
Reverse gear																	

### CAPACITIES

Gasoline tank (models 530 & 532) 6.5 gal. (23.6 L)	
all other models 6.0 gal. (22.7 L	-)
Crankcase	-)
(if filter is replaced 2.1/2 at) (2.4.1	1

# NOTE

- The oil level must be kept between the two marks on the dipstick.